

VISION-OE[®]



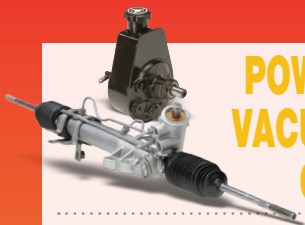
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HELP!

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POWER STEERING VACUUM BLEEDING CHECKLIST

1. Verify all hoses are routed properly and connections tight.
2. Remove the power steering reservoir cap. Check the fluid.
3. Fill the reservoir with OE recommended fluid or equivalent.
4. Tightly insert the stopper of the vacuum pump into reservoir.
5. Install the vacuum pump, apply vacuum and maintain the maximum vacuum of 60-68 kPa (18-20 in-Hg) for minimum of 3 minutes.
6. Release the vacuum and remove vacuum pump and rubber plug.
7. Repeat bleeding procedure steps 3-6 until reservoir fluid level does not drop.
8. Fill the reservoir if needed and install the reservoir cap.
9. Start the engine and allow to idle.
10. Turn the steering wheel lock to lock 3 times. Do not hold steering wheel at lock positions, damage may occur.
11. Turn engine off. Verify fluid level and check for any signs of air in the system. If air is present repeat the procedure as necessary.

This is a quick reference guide only. For more detailed information on system operation and servicing, always refer to a technical service manual or approved information system.

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